

## Windscreen/window adhesive Expert

**High-modular, non-conductive and 1C that is easy to squeeze out**

**2-hour drive-away time with cars with airbag**

**Relatively easy to squeeze out**

**With secure pull-off cartridge closure**

- Solvent-free and PVC-free
- Short thread tear-off
- Excellent stability

**Safety tested**

- Drive-away time confirmed with crash test and TÜV certificate according to FMVSS208/212
- Meets requirements of original equipment manufacturers (vehicle manufacturers)

**Note**

It is essential that Würth active cleaner and Würth Vario-primer are used for surface preparation. The shelf life of the products must be checked before use. Apply adhesive while holding the gun vertically, starting in the middle of the bottom edge of the window. Do not place the vehicle on the lift. Please note the vehicle manufacturer's specifications regarding bead geometry. The application and drive-away times must be observed.



The instructions for use are a recommendation on the basis of tests carried out by us and our experience; perform your own tests before each application. Due to the large number of applications, storage and processing conditions, we do not assume any liability for a specific application result. Insofar as our free customer service provides technical information or acts as a consultancy service, no responsibility is taken by this service, except where the advice or information falls within the scope of our specified, contractually agreed service or the advisor has acted intentionally. We guarantee consistent quality of our products. We reserve the right to make technical changes and further developments.

Contents	310 ml
Container	Cartridge
Chemical basis	Moisture curing 1K polyurethane
Colour	Black
Min. skin-formation time	25 min
Density/conditions	1.18 g/cm <sup>3</sup> /at 20°C
Drive-away time conditions	at 23°C and 50% relative humidity

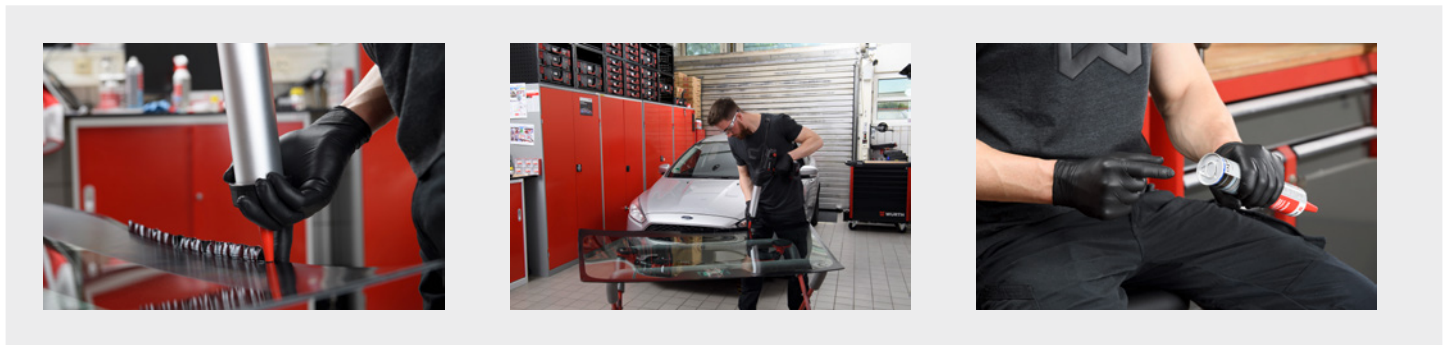
Max. open time/conditions	20 min/at 23 °C and 50% humidity
Min./max. processing temperature	10 to 40 °C
Min./max. temperature resistance	-40 to 120 °C
Tensile shear strength	4 MPa
Shelf life from production/conditions	15 Month/at 5 °C to 35 °C
Tensile strength	6 MPa
Smell/fragrance	Characteristic
Shore A hardness	65
Product weight (per item)	413.5 g
Shelf life from production	15 Month
Density	1.18 g/cm <sup>3</sup>
Full curing speed	3.5 mm/d
Drive-away time (with airbag)	2 h
Drive-away time (without airbag)	1 h

**Art. no. 0890 023 702**

P. Qty.: 1 / 12

**Details/Application**

Replacement glazing for common vehicles, commercial vehicles, vans and agricultural and construction machinery.



**Instructions**

Ensure that the material is applied in a clean working environment. Use the corresponding system components to apply the adhesive. Surface treatment is mandatory. Clean the bonding surfaces (window and body) and leave to air dry for 5 minutes. Apply a thin layer of Varioprimer to the bonding surface of the window and leave to air dry for 10 minutes. Apply the adhesive with the gun perpendicular to the frame, starting from the centre of the bottom edge of the window.

If the paint on the surface to be bonded is damaged or freshly painted, Varioprimer must be applied and left to air dry for 10 minutes. The paint must be allowed to harden completely before the Varioprimer is applied. If the time between trimming the adhesive bead and applying the window adhesive is longer than 8 hours, we recommend activating the trimmed adhesive bead with Varioprimer.

**Notice**

Do not park the vehicle on a lifting platform. Observe the information regarding bead geometry provided by the vehicle manufacturer. The application and drive-away times must be observed. The curing time and ventilation time depend on the ambient

temperature and humidity.

The window adhesive must be protected from UV radiation by the Varioprimer and the Varioprimer must be protected from UV radiation by the ceramic screen-printing edge or otherwise.